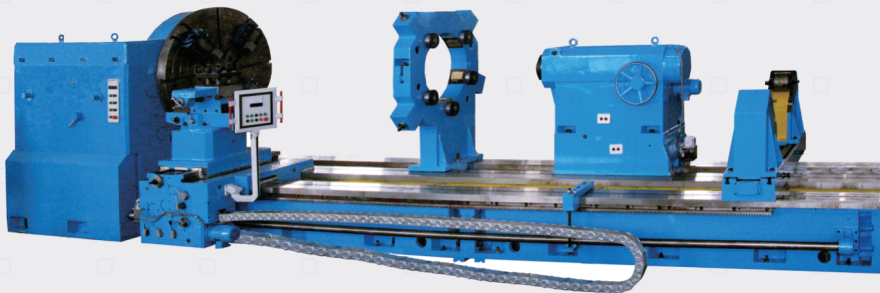


C61160/200/250(32T)重型普车系列

技术参数

项目 Item		单位 Unit	C61160(32T)	C61200(32T)	C61250(32T)	
加工范围 Capacities	床身上最大回转直径	Swing over bed	mm	1600	2000 2500	
	过滑板回转直径	Swing over carriage	mm	1250	1600 2000	
	最大工件长度	Max.length of workpiece	mm	3000~20000 (根据用户需要)		
	花盘最大扭矩	Max.torque of face chuck	kg.m	8000		
	床身导轨形式	Form of bed guide way		三导轨		
	床身导轨宽度	Span of guide way	mm	1600		
	最大切削力	Max.cutting force	kg	16000		
	顶尖间最大工件重量	Max.weight of workpiece	t	32		
主轴 Spindle	主轴锥孔尺寸	Taper hole of spindle		75°		
	花盘直径	Dia.chuck D	mm	1600/1800/2000 (选配)		
	主轴转速范围	Range of spindle speeds	r/min	0.8~160		
	主轴转速级数	No.of spindle speeds		无极		
进给 Feed motion	进给量级数	Feed motion level		18级		
	纵进给量范围	Range of longitudinal feed	mm	0.125~48		
	横进给和上刀架进给量范围	Range of feed	mm	0.063~24		
	公制螺纹(螺距)	Metric thread	mm	2~40		
	英制螺纹(扣/寸)	Inch thread		1~14		
	蜗杆螺纹(模数)	Module thread	mm	1.5~20		
刀架和尾座 Tool post&Tailstock	横刀架最大行程	Max.travel of cross slide	mm	725		
	上刀架最大行程	Max.travel of top slide	mm	600		
	刀杆截面	Section of tool shank	mm	70		
	尾座套筒直径/行程	Dia./Travel of tailstock	mm	300/300		
	尾座套筒锥孔	Taper hole of tailstock quill	mm	100 (1:7)		
	快速移动速度	Rapid speed of tailstock	mm/min	3000		
	套筒快移速度	Rapid speed of tailstock quill	mm/min	664		
其他 Others	主电机功率	Main motor power	kw	75		
	机床长度	Length	mm	13577~21577		
	机床宽度/高度	Width/Height	mm	2479 2479 2515/2280 2580 2655		

★ 实拍图片: C61200(32)/8000



重型卧式车床承重32吨,床身为整体式箱形三条矩形导轨结构,用于对不同材质的轴类零件,圆筒形和盘状零件,进行车削外圆、端面、切槽、切断、镗孔,车镗内外锥体,和各种螺纹等。

The heavy-duty horizontal lathe has a load of 32 tons, and the bed body is an integral box-shaped three rectangular guide rail structure. It is used to turn external parts, end faces, grooves, cuts, etc. of shaft parts, cylindrical and disc parts of different materials. Boring, turning boring inside and outside cones, and various threads, etc.